(d) A raw exhaust sampling system as specified in 40 CFR part 1065 is permitted.

[48 FR 52252, Nov. 16, 1983, as amended at 60 FR 34376, June 30, 1995; 70 FR 40441, July 13, 2005. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1511 Exhaust gas analysis system.

(a) Analyzers used for this subpart shall meet the following specifications:

(1) The analyzer used shall conform to the accuracy provisions of 40 CFR part 1065, subparts C, D, and F.

(2) The resolution of the readout device(s) for the range specified in paragraph (a)(1) of this section shall be equal to or less than 0.05 percent for the CO analyzer.

(3) For the range specified in paragraph (a)(1) of this section, the precision shall be less than ±3 percent of full-scale deflection. The precision is defined as two times the standard deviation of five repetitive responses to a given calibration gas.

(4) For the range specified in paragraph (a)(1) of this section, the mean response to a zero calibration gas shall not exceed ±3 percent of full-scale deflection during a 1-hour period.

(5) For the range specified in paragraph (a)(1) of this section the drift of the mean calibration response shall be less than ±3 percent of full scale during a 1-hour period. The calibration response is defined as the analyzer response to a calibration gas after the analyzer has been spanned by the electrical spanning network at the beginning of the 1-hour period.

(6) The analyzer must respond to an instantaneous step change at the entrance to the sampling system with a response equal to 90 percent of that step change within 15 seconds or less on the range specified in paragraph (a)(1) of this section. The step change shall be at least 60 percent of full-scale deflection.

(7) The interference gases listed shall individually or collectively produce an analyzer reading less than ±2 percent of full scale on the range specified in paragraph (a)(1) of this section.

Interference gas	Concentration	Applicable analyzer
CO_2	14 percent	CO
C_3H_8	1 percent	CO
H_2O	Saturated vapor at 100 °F	CO
NO_X	1,000 ppm	CO
O_2	5 percent	CO

(8) The analyzer shall be able to meet the specifications in paragraph (a) of this section under the following conditions:

(i) After a 30 minute warm-up from the prevailing ambient conditions;

(ii) Between 0 to 85 percent relative humidity; and

(iii) During variations of ±50 percent of nominal sample flow.

(b) The inclusion of a raw CO_2 analyzer as specified in 40 CFR part 1065 is required in order to accurately determine the CVS dilution factor.

[48 FR 52252, Nov. 16, 1983, as amended at 60 FR 34377, June 30, 1995; 70 FR 40441, July 13, 2005. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1513 Fuel specifications.

The requirements of this section are set forth in 40 CFR part 1065, subpart H, for heavy-duty engines and in § 86.113–94 for light-duty trucks.

[70 FR 40441, July 13, 2005. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1514 Analytical gases.

(a) The final idle emission test results shall be reported as percent for carbon monoxide on a dry basis.

(b) If the raw CO sampling system specified in 40 CFR part 1065 is used, the analytical gases specified in 40 CFR part 1065, subpart H, shall be used.

(c) If a CVS sampling system is used, the analytical gases specified in 40 CFR part 1065, subpart H, shall be used.

[48 FR 52252, Nov. 16, 1983, as amended at 51 FR 24613, July 7, 1986; 60 FR 34377, June 30, 1995; 70 FR 40441, July 13, 2005. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1516 Calibration; frequency and overview.

(a) Calibrations shall be performed as specified in §§ 86.1518–84 through 86.1526–84.

(b) At least monthly or after any maintenance which could alter calibration, check the calibration of the CO

analyzer. Adjust or repair the analyzer as necessary.

(c) Water traps, filters, or conditioning columns should be checked before each test.

[48 FR 52252, Nov. 16, 1983. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1519 CVS calibration.

If the CVS system is used for sampling during the idle emission test, the calibration instructions are specified in 40 CFR part 1065, subpart D, for heavy-duty engines, and § 86.119–78 for light-duty trucks.

[70 FR 40441, July 13, 2005. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1522 Carbon monoxide analyzer calibration.

(a) *Initial check.* (1) Follow good engineering practice for instrument start-up and operation. Adjust the analyzer to optimize performance on the range specified in § 86.1511–84(a)(1).

(2) Calibrate the analyzer with the calibration gas specified in § 86.1514–84.

(3) Adjust the electrical span network such that the electrical span point is correct when the analyzer reads the calibration gas correctly.

(4) Determine that the analyzer complies with the specifications in § 86.1511–84.

(b) *Periodic check.* Follow paragraphs (a) (1), (2), and (3) of this section as specified by § 86.1516–84(b). Adjust or repair the analyzer as necessary.

[48 FR 52252, Nov. 16, 1983. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1524 Carbon dioxide analyzer calibration.

(a) The calibration requirements for the dilute-sample CO_2 analyzer are specified in 40 CFR part 1065, subpart D, for heavy-duty engines and § 86.124–78 for light-duty trucks.

(b) The calibration requirements for the raw CO_2 analyzer are specified in 40 CFR part 1065, subpart D.

[70 FR 40441, July 13, 2005. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1526 Calibration of other equipment.

Other test equipment used for testing shall be calibrated as often as necessary according to good engineering practice.

[48 FR 52252, Nov. 16, 1983. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1527 Idle test procedure; overview.

(a) The idle emission test procedure is designed to determine the raw concentration (in percent) of CO in the exhaust flow at idle. The test procedure begins with the engine at normal operating temperature. (For example, the warm-up for an engine may be the transient engine or chassis dynamometer test.)

(b) Raw emission sampling must be made before dilution occurs from a single exhaust pipe in which exhaust products are homogeneously mixed. The configuration for dual-exhaust systems must also allow for raw emission measurements, which will require that an additional ''Y'' pipe be placed in the exhaust system before dilution.

[48 FR 52252, Nov. 16, 1983. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1530 Test sequence; general requirements.

(a) The following test sequence lists the major steps encountered during the idle test:

Preparation
Warm-up (or Emission Test)
Preconditioning, 30 seconds minimum, six minutes maximum
Idle Stabilization, 30±5 seconds
Idle Emission Sampling, one minute minimum, six minutes maximum

These steps are described by subsequent procedures.

(b) Ambient test cell conditions during the test shall be those specified in § 86.130–78 or 40 CFR part 1065, subpart F.

[48 FR 52252, Nov. 16, 1983, as amended at 70 FR 40441, July 13, 2005. Redesignated at 73 FR 37194, June 30, 2008]

§ 86.1537 Idle test run.

The following steps shall be taken for each test:

(a) Check the device(s) for removing water from the exhaust sample and the sample filter(s). Remove any water from the water trap(s). Clean and replace the filter(s) as necessary.